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formulations for evaluating the oil-steam interface velocity into the reservoir. Many cases were run on the classic approaches and proposed approach for comparison and verification purposes. The proposed methodology outperforms the previous and most recent models in view of precision and consistency.

A New Semi-analytical Modeling of Steam-Assisted Gravity Drainage in Heavy Oil Reservoirs

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Thermal recovery by steam injection has proven to be an effective means of recovering heavy oil. Forecasts of reservoir response to the application of steam are necessary before starting a steam drive project. Thermal numerical models are available to provide forecasts. However, these models are expensive and consume a great deal of computer time. An alternative to numerical modeling is to use a semi-analytical model. The objective of current study was to investigate thermal applications of horizontal wells for displacement and gravity drainage processes using analytical modeling as well as reservoir simulation. The main novelties presented in the paper are entailed as; a) the transient temperature distribution ahead of the moving oil-steam interface is formulated, instead of classic assumption of quasi-steady distribution, b) New drainage oil rate calculation, c) Estimation of interface position while advancing into the reservoir towards the pattern boundaries, d) Introduction of new equations to place the interface curves into the reservoir, e) New “Type-Curves” are set up for approximating the interface velocity while propagating beyond the horizontal wells to the side boundaries, f) introducing an indirect formulations for evaluating the oil-steam interface velocity into the reservoir. Many cases were run on the classic approaches and proposed approach for comparison and verification purposes. The proposed methodology outperforms the previous and most recent models in view of precision and consistency.

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35 **1. Introduction**

36

37 In one decade, SAGD process has turned out to be the most promising strategy to develop
38 huge heavy oil and bitumen accumulations (Butler et al (1980), Butler et al (1981), Aguilera
39 et al (1991)). Like the conventional thermal processes (Butler et al (1980), Aguilera et al
40 (1991), Edmunds (1999)), this method aims at reducing oil viscosity by increasing the
41 temperature. In the SAGD process, this is achieved by drilling a pair of horizontal wells.
42 Typically, the two horizontal drains are located at short distance one above the other, as
43 shown in Figure 1.

44

45 Figure 1- SAGD Principle, (courtesy of McDaniel)

46

47 Steam is injected into the upper well and hot fluids are produced from the lower well. This
48 progressively creates a chamber, which develops by condensing steam at the chamber
49 boundary and giving latent energy to the surrounding reservoir. Heated oil and water are
50 drained by gravity along the chamber walls towards the production well (Butler (1998)).
51 Stable gravity displacement is particularly important to reach a favorable energy balance. In
52 SAGD, the heated oil remains always in contact with the heated region, as it gets drained
53 along the sidewalls of the steam chamber (Nasr et al (1999)). Thus, energy losses from heated
54 oil, which has not been produced, are minimized.

55 According to Butler's original model (Butler et al (1998)), the drainage volumetric rate per
56 one meter of the well length is determined by the height of steam chamber, as shown in
57 Figure 2; the reservoir effective permeability (k), the gravity acceleration constant (g), the
58 thermal diffusivity of reservoir (α), porosity (ϕ), displaceable oil saturation (ΔS_o),
59 kinematic oil viscosity at steam temperature (ν_s), viscosity constant (m), and the model's
60 constant C :

$$q = 2 \sqrt{\frac{Ckg \alpha \phi \Delta s_o (h - y)}{m \nu_s}} \quad (1)$$

61

62

63

Figure 2- Schema of SAGD process

64

65 This equation has been derived with considering some simplifying assumptions. Almost all
66 the researchers have assumed that complete steam override occurs upon steam injection and
67 that oil is heated from top to bottom due to conduction solely.
68 In the present work the transient temperature distribution ahead of the moving interface into
69 the cold region is formulated. The relationship between the temperature distribution ahead of
70 the moving interface and the oil rate due to SAGD production system is then derived. After
71 doing a material balance formulation for the drained region based on a new method, the
72 position of oil-steam interface is presented. Then, the interface positions into the half-width
73 of reservoir based on Butler and Stephens' formula (1981) along with TANDRAIN theorem
74 is formulated. By applying the new defined dimensionless groups and taking advantage of
75 TANDRAIN phenomenon, the recovery factor of Butler et al (1981) is derived and compared
76 to that of the proposed scheme. Likewise, the interface positions into the half-width of
77 reservoir based on the proposed method along with TANDRAIN theorem is formulated and
78 the recovery factor based on such new method is calculated afterwards. Also, a model which
79 is simulated by a thermal simulator is described in detail and its results are then compared to
80 those of the proposed method. Finally, a procedure to produce sets of type-curves in order to
81 obtain a rough estimation of average interface velocity and interface velocity number is
82 proposed.

83

84 **2. Analytical Modeling of SAGD**

85

86

87

Figure 3- SAGD production system

88

89 **2.1 Temperature distribution** – Consider a small section of a mature SAGD operation as
90 depicted in Figure 3. At the steam-oil interface, steam condenses and heat is liberated. A
91 thermal gradient is established via conduction between the steam temperature at the interface
92 and the original reservoir temperature. As liquid drains via gravity out of differential element,
93 steam moves in to replace the liquid. Consequently the interface moves at a certain velocity
94 perpendicular to the oil-steam interface.

95 The governing equation for heat flow into the cold region via unsteady conduction heat
96 transfer may be read as below:

$$\frac{\partial^2 T}{\partial x^2} = \frac{1}{\alpha} \frac{\partial T}{\partial t} \quad (2)$$

97 Initial and boundary conditions (Pooladi-darvish et al (1994)):

$$\begin{cases} t = 0, x \geq 0 : T = T_R \\ t > 0, x = \int_0^t U(\tau) d\tau : T = T_s \\ t > 0, x \rightarrow \infty : T = T_R \end{cases} \quad (3)$$

98 A new coordinate system is defined to avoid working with a moving boundary problem that

99 travels with the interface (Pooladi-darvish et al (1994)).

$$\xi = x - \int_0^t U(\tau) d\tau \quad (4)$$

100 Where $U(t)$ is the interface velocity in the direction of ξ . This transformation fixes the

101 moving interface at $\xi = 0$ for all time (Pooladi-darvish et al (1994)).

102 Using the following standard relationships

$$\frac{\partial^2 T}{\partial x^2} = \frac{\partial}{\partial x} \left(\frac{\partial T}{\partial x} \right) = \frac{\partial}{\partial \xi} \left(\frac{\partial T}{\partial x} \right) \cdot \frac{\partial \xi}{\partial x} = \frac{\partial^2 T}{\partial \xi^2} \quad (5)$$

$$\left. \frac{\partial T}{\partial t} \right|_x = \frac{\partial}{\partial t} T(t, \xi) = \frac{\partial T}{\partial t} \cdot \frac{\partial t}{\partial t} + \frac{\partial T}{\partial \xi} \cdot \frac{\partial \xi}{\partial t} = \frac{\partial T}{\partial t} + \frac{\partial T}{\partial \xi} \cdot (-U) \quad (6)$$

103 And substituting along with rearranging we may have (Pooladi-darvish et al (1994));

$$\frac{\partial^2 T}{\partial \xi^2} + \frac{U}{\alpha} \frac{\partial T}{\partial \xi} = \frac{1}{\alpha} \frac{\partial T}{\partial t} \quad (7)$$

104 Defining the dimensionless groups and transforming the heat transfer equation into a

105 normalized and dimensionless form enables us to work on analytical modeling with much

106 more confidence. To do so, let us define them;

$$107 \quad \theta = \frac{T - T_R}{T_s - T_R}, \quad \tau = \frac{\alpha t}{h^2}, \quad \zeta = \frac{\xi}{h}, \quad N = \frac{Uh}{\alpha}$$

108 Where the parameter N may be called as “interface velocity number”. After all, the

109 dimensionless heat transfer equation in a moving boundary problem such as SAGD can be

110 found as;

$$\frac{\partial^2 \theta}{\partial \zeta^2} + N \frac{\partial \theta}{\partial \zeta} = \frac{\partial \theta}{\partial \tau} \quad (8)$$

111 For solving such equation there may be many mathematical methods, though here the method

112 of Laplace transforms has been employed. Therefore;

$$\Theta_{\zeta\zeta} + N\Theta_{\zeta} = \Theta_{\tau} = L[\theta_{\tau}] = s\Theta - \theta(\zeta, 0) = s\Theta - 0 = s\Theta \quad (9)$$

113 This is the Laplace transform of the transient heat equation and can be solved (in s-domain)
114 analytically by applying the boundary conditions as below;

$$\Theta(\zeta, s) = \frac{e^{-\frac{N+\sqrt{N^2+4s}}{2}\zeta}}{s} \quad (10)$$

115 The inverse of this transform can be obtained through the use of some simple general
116 theorems, that is;

$$\theta(\zeta, \tau) = \frac{1}{2} \left[e^{-N\zeta} \operatorname{erfc} \left(\frac{\zeta}{2\sqrt{\tau}} - \frac{N\sqrt{\tau}}{2} \right) + \operatorname{erfc} \left(\frac{\zeta}{2\sqrt{\tau}} + \frac{N\sqrt{\tau}}{2} \right) \right]^m \quad (11)$$

117 This is the transient temperature distribution ahead of the moving interface into the cold
118 region, with the initial and boundary conditions of (3).

119 In the existing works that deal with analytical modeling of SAGD process, the temperature
120 distribution is assume to be quasi-steady state and also the interface temperature remains
121 constant. Therefore, the boundary condition of interface should be modified as the following:

$$\begin{cases} t = 0, \zeta > 0: \theta = 0 \\ t > 0, \zeta = 0: \theta = \theta_i \\ t > 0, \zeta \rightarrow \infty: \theta = 0 \end{cases} \quad (12)$$

122 Where, $\theta_i = \frac{T_i - T_R}{T_s - T_R}$

123 Now, for any specified dimensionless time and any specified dimensionless distance,
124 normalized temperature ahead of the moving interface may be expressed in terms of some
125 dimensionless variables. The result has been obtained by solving the partial differential
126 equation (eq. 8) over the initial and boundary conditions 12:

$$\theta(\zeta, \tau) = \frac{\theta_i}{2} \left[e^{-N\zeta} \operatorname{erfc} \left(\frac{\zeta}{2\sqrt{\tau}} - \frac{N\sqrt{\tau}}{2} \right) + \operatorname{erfc} \left(\frac{\zeta}{2\sqrt{\tau}} + \frac{N\sqrt{\tau}}{2} \right) \right]^m \quad (13)$$

127 This transient temperature distribution would have been more useful than that of Butler et al
128 (1981), why the temperature time dependency has not been ignored. We may get to the point
129 easily as soon as we formulate the oil recovery factor and compare the results with those of
130 Butler et al (1981) in the headway.

131

132 2.2 Oil rate due to gravity drainage

133 This section is connected with the previous one which dealt with the temperature distribution
 134 in a SAGD problem. We are seeking here for a way by which we may recognize the relation
 135 between the temperature distribution ahead of the moving interface and the oil rate due to
 136 SAGD production system.

137 Applying Darcy's law and considering schema in figure 3 oil rate is approximated as
 138 (Aguilera et al (1991));

$$dq = \frac{k(\rho_o - \rho_g)g \sin \hat{\phi}}{\mu} d\xi \quad (14)$$

139 Since $\rho_o - \rho_g \cong \rho_o$, we obtain from equation 14 with integration over the entire length;

$$q = kg \sin \hat{\phi} \int_0^\infty \frac{d\xi}{\nu} \quad (15)$$

140 ν is a fluid property which is a function of temperature, may be determined by using an
 141 equation of state (EOS) defining its dependence upon temperature. Here we use the equation
 142 suggested by Butler et al (1981) which has been used in the development of the SAGD
 143 theory.

$$\frac{\nu_s}{\nu} = \left(\frac{T - T_R}{T_s - T_R} \right)^m = \theta^m \quad (16)$$

144 So that oil rate is written as;

$$q = \frac{kg \sin \hat{\phi}}{\nu_s} \int_0^\infty \theta^m d\xi \quad (17)$$

145 Now, we may use the transient temperature distribution of 13 to predict the rate of drainage
 146 to a horizontal well located at the ordinate "y" above the reservoir base.

$$q = \sqrt{\frac{2kg\alpha N\phi\Delta s_o(h-y)}{\nu_{os}}} \sqrt{\frac{\theta_i^m}{2^m} \int_0^\infty \left[e^{-N\xi} .erfc\left(\frac{\xi}{2\sqrt{\tau}} - \frac{N\sqrt{\tau}}{2}\right) + erfc\left(\frac{\xi}{2\sqrt{\tau}} + \frac{N\sqrt{\tau}}{2}\right) \right]^m d\xi} \quad (18)$$

147 This equation calculates the drainage rate for just one side of the reservoir. Therefore for the
 148 entire reservoir we should multiply this by 2.

149 In this equation "k" is effective permeability to oil flow. Therefore we should have the
 150 amount of k_{ro} that Butler and Stephen (1980) have assigned it for the sake of convenience as
 151 0.4 as an average measure. It cannot be indeed calculated explicitly, so we should either

152 guess a value being sound enough to cover the problem wholly or acquire it by using some
 153 nonlinear regression manipulations. For now, we consider it as a guess like that has been
 154 allocated by Butler and Stephen (1980). Further, we may rearrange the equation 18 as below:

$$q = 2.9922 \times 10^{-4} \sqrt{\frac{\sqrt{k_x k_z} g \alpha \phi \Delta s_o (h - y)}{m v_{os}}} \times q_D \quad (19)$$

$$q_D = \sqrt{\frac{m k_{ro} N \theta_i^m}{2^{m-1}} \int_0^\infty \left[e^{-N\zeta} \cdot \operatorname{erfc}\left(\frac{\zeta}{2\sqrt{\tau}} - \frac{N\sqrt{\tau}}{2}\right) + \operatorname{erfc}\left(\frac{\zeta}{2\sqrt{\tau}} + \frac{N\sqrt{\tau}}{2}\right) \right]^m d\zeta} \quad (20)$$

155 Where k_{ro} is 0.4, (Butler et al (1980)). $\sqrt{k_x k_z}$ is an estimation for effective permeability to
 156 oil (md), g is acceleration due to gravity (m/s²), α is the thermal diffusivity of the reservoir
 157 material in (m²/day), Δs_o is the displaceable oil saturation which is the difference between
 158 initial oil saturation and residual oil saturation (dimensionless), h is the vertical height over
 159 which drainage is occurring (m), y is the ordinate of a point on the interface over which the
 160 heated fluid is passing (m), v_{os} is the kinematic viscosity of oil at steam temperature
 161 (cp.m³/kg), and q is the oil drainage rate (m³/day per one meter of horizontal production well)
 162 .

163 In this paper we have been seeking specially for two purposes; (1) Calculating the oil
 164 drainage rate including the effect of transient heat conduction effects, (2) Positioning the oil-
 165 steam interface as it advances to the reservoir boundaries beyond the wells.

166 Equations 28 and 29 serve our purpose to attain the first goal. For the second goal the
 167 following calculations have been made.

168 The drainage oil rate via SAGD that is suggested by Butler and Stephens (1980) is:

$$q = 2.9922 \times 10^{-4} \sqrt{\frac{2\sqrt{k_x k_z} g \alpha \phi \Delta s_o (h - y)}{m v_{os}}} \quad (21)$$

169

170 **2.3 Steam-Oil Interface Positioning – The proposed scheme**

171 Doing a material balance formulation for the drained region in an infinitesimal time step, we
 172 may obtain this (Aguilera et al (1991)):

$$\left[\frac{\partial q}{\partial x} \right]_t = \phi \Delta s_o \left(\frac{\partial y}{\partial t} \right)_x \quad (22)$$

173 This expression accounts for the changing dimension of the steam zone as it expands at
 174 different rates vertically downward and horizontally across. Considering this equation and
 175 doing some mathematical manipulations the horizontal velocity at the interface is as follows:

$$(\partial x / \partial t)_y = \frac{(\partial y / \partial t)_x}{(\partial y / \partial x)_t} \quad (23)$$

176 Combining the two former equations we may have:

$$(\partial x / \partial t)_y = \frac{(\partial q / \partial t)_x}{\phi \Delta s_o (\partial y / \partial x)_t} \quad (24)$$

$$(\partial x / \partial t)_y = \frac{(\partial q / \partial y)_t}{\phi \Delta s_o} \quad (25)$$

177 Taking the partial derivative with respect to y in equation 19 and placing it in equation 25
 178 results in:

$$(\partial x / \partial t)_y = 2.9922 \times 10^{-4} \sqrt{\frac{\sqrt{k_x k_z} g \alpha}{m v_{os} \phi \Delta s_o (h - y)}} \times \frac{q_D}{2} \quad (26)$$

179 Like the assumption that the steam chamber is initially a vertical plane above the well, the
 180 horizontal displacement x is given as a function of time t and height y by the relationship:

$$x = \left(2.9922 \times 10^{-4} \sqrt{\frac{\sqrt{k_x k_z} g \alpha}{m v_{os} \phi \Delta s_o (h - y)}} \times \frac{q_D}{2} \right) t \quad (27)$$

181 This may also be solved for y which results:

$$y = h - \left(\frac{q_D^2}{4} \right) \frac{(2.9922 \times 10^{-4})^2 \times \sqrt{k_x k_z} g \alpha}{m v_{os} \phi \Delta s_o} \left(\frac{t}{x} \right)^2 \quad (28)$$

182 These mathematical arrangements have been done before by Butler et al (1981), however it is
 183 modified here by both inserting the parameters which serve for the transient temperature
 184 distribution as well as defining the novel dimensionless groups. The schema in figure 3
 185 depicts a typical interface which tends to progress away from the wells to the side boundaries.
 186 If the half-width of the reservoir is w and the height is h , we may define some dimensionless
 187 variables:

$$188 \quad Y = \frac{y}{h} \quad , \quad X = \frac{x}{w} \quad , \quad t_D^* = q_D t_D$$

189 Where t_D is:

$$t_D = 2.9922 \times 10^{-4} \frac{t}{w} \sqrt{\frac{\sqrt{k_x k_z} g \alpha}{m v_{os} \phi \Delta s_o h}} \quad (29)$$

190 As it is described before all the variables are in SI unit, and for the sake of more comfort v_{os}
 191 is in $\text{cp.m}^3/\text{kg}$. The parameter t_D is similar to that was obtained by Butler et al (1980) with a
 192 little bit difference, inserting reservoir half-width in lieu of reservoir height in the
 193 denominator of the time fraction. These dimensionless groups are designated in a novel way
 194 so that we could portray each side of the reservoir like a square with aspects of unity. It could
 195 also help us for calculating the recovery factor by tracking down the interface into the
 196 reservoir during its period of progress.

197 Hereby the equation 27 may also be represented in dimensionless form:

$$Y = 1 - \frac{1}{4} \left(\frac{t_D^*}{X} \right)^2 \quad (30)$$

198 Values of Y calculated from equation 30 have been plotted against X in figure 4. Note that in
 199 figure 4 when time increases, the steam-oil interface moves away from the point
 200 $(0, Y_p)$ where the horizontal producer well is located. The steam zone in the figure becomes
 201 larger as oil drains by gravity out of the system. Eventually, after a long period of time, the
 202 reservoir has been depleted of oil by gravity drainage and only a steam zone above the
 203 producer exists. It is easily obvious that not whole the reservoir could be produced via SAGD
 204 but up to the depth “ Y_p ” may be produced with the help of steam-assisted gravity drainage.
 205 The region below the horizontal producer that cannot be produced is shown in figures 4 and 5
 206 in a blue-bricked pattern. This assumption would be reasonable in comparison with Butler
 207 and Stephens (1980) that they located the horizontal producer in the bottom section of the
 208 reservoir at absolute zero ordinate but as it is clear in very rare situations a horizontal
 209 producer could be drilled right at the origin. Therefore it calls for a modification to the
 210 assumption they used.

211

212

213

214

Figure 4 Interface Curves- proposed scheme.

215

216 **2.4 Steam-Oil Interface Positioning - Butler Theory along with TANDRAIN**

217 Butler et al (1981) introduced a formula in dimensionless form like that of equation 30 in this
 218 form:

$$Y = 1 - \frac{1}{2} \left(\frac{t'_D}{X'} \right)^2 \quad (31)$$

219 In this equation Y is the same as defined in the pervious section, but t'_D and X' differ a little
 220 bit. Also, the fraction $\frac{t'_D}{X'}$ is indeed the same as the fraction $\frac{t_D}{X}$ with the dimensionless
 221 variables defined previously. They are:

$$t'_D = 2.9922 \times 10^{-4} \frac{t}{h} \sqrt{\frac{\sqrt{k_x k_z} g \alpha}{m v_{os} \phi \Delta s_o h}} \quad (32)$$

$$X' = \frac{x}{h} \quad (33)$$

222 In the interim, the basic SAGD analytical expression does not take into account how the
 223 heated oil flows horizontally to the horizontal producer as the oil-steam interface moves away
 224 horizontally from the point $(0, Y_p)$. In reality, the oil-steam interface will frequently stay at
 225 the horizontal production well as the steam zone grows larger above the well, rather than
 226 moving horizontally away from the horizontal well (Aguilera et al (1991)). It means that a
 227 modification to the previous works ought to be added and this modification is referred to as
 228 TANDRAIN (Butler and Stephens (1980)). Basically, what TANDRAIN does is draw a
 229 tangent line from the horizontal production well location to the steam-oil interface curves for
 230 particular points in time (Aguilera et al (1991)).

231

232 Figure 5 Interface Curve- TANDRAIN assumption

233

234 At point X_t two criteria must be satisfied:

$$\text{Criterion (1): } Y_{line} = mX_t + Y_p = 1 - \frac{t_D^2}{2} \cdot \frac{1}{X_t^2} \quad (34)$$

$$\text{Criterion (2): } m = \left. \frac{dY}{dX} \right|_{X_t} \quad (35)$$

235 Solving these two equations simultaneously we may have:

$$236 \quad X_t = t_D \sqrt{\frac{3}{2(1-Y_p)}} \quad , \quad m = \frac{\sqrt{8(1-Y_p)^3}}{3t_D \sqrt{3}}$$

237 If $X_t < 1 \Rightarrow t_D < \sqrt{\frac{2(1-Y_p)}{3}}$ and hence:

$$Y = \left(\frac{\sqrt{8(1-Y_p)^3}}{3t_D\sqrt{3}} \right) X + Y_p \quad \text{if } X < t_D \sqrt{\frac{3}{2(1-Y_p)}} \quad (36)$$

$$Y = 1 - \frac{t_D^2}{2} \cdot \frac{1}{X^2} \quad \text{if } X \geq t_D \sqrt{\frac{3}{2(1-Y_p)}} \quad (37)$$

238 And if $X_i \geq 1 \Rightarrow t_D \geq \sqrt{\frac{2(1-Y_p)}{3}}$:

$$Y = \left(\frac{\sqrt{8(1-Y_p)^3}}{3t_D\sqrt{3}} \right) X + Y_p \quad (38)$$

239 Finally, the interface position into the half-width of reservoir based on Butler and Stephens'
240 formulation (Butler et al (1981)) in the most general form is as the following:

$$Y = \left[\left(\frac{\sqrt{8(1-Y_p)^3}}{3t_D\sqrt{3}} \right) X + Y_p \right] \left(1 - U \left(X - t_D \sqrt{\frac{3}{2(1-Y_p)}} \right) \right) + \left(1 - \frac{t_D^2}{2} \cdot \frac{1}{X^2} \right) U \left(X - t_D \sqrt{\frac{3}{2(1-Y_p)}} \right) \quad (39)$$

241 Regarding equation 38, values of Y have been plotted against X in figure 6.

242

243 Figure 6 Interface Curves-based on Butler et al (1981)

244

245 As we can see in figures 4 and 6 the interface of Butler et al (1981) and those which are
246 obtained in this work are similar in behavior, however they differ quantitatively. The
247 precision of the proposed theory is to be examined below with the help of recovery factor
248 matching.

249

250 **2.5 Recovery Factor determination - Butler Theory along with TANDRAIN**

251 For comparison purposes, the recovery factor of Butler and Stephens' (1980) and that of the
252 proposed scheme have been calculated. They were compared with each other to provide us
253 judgment about the accuracy of the method. By applying the new defined dimensionless
254 groups and taking advantage of TANDRAIN phenomenon the recovery factor of Butler et al
255 (1981) could be expressed as:

$$256 \quad Y_p = 1 - \frac{t_D'^2}{2X'^2} = 1 - \frac{t_D^2}{2X^2},$$

$$257 \quad X_t = t_D \sqrt{\frac{3}{2(1-Y_p)}} \Rightarrow RF = 1 - \left[Y_p \cdot X_t + m \cdot \frac{X_t^2}{2} + \int_{x_t}^1 \left(1 - \frac{t_D^2}{2X^2} \right) dX \right]$$

$$RF_{B_TANDRAIN} = t_D \left(\sqrt{\frac{3}{2}(1-Y_p)} - \frac{t_D}{2} \right) \left(1 - u \left(t_D - \sqrt{\frac{2(1-Y_p)}{3}} \right) \right) \\ + \left(1 - Y_p - \frac{1}{3} \frac{1}{t_D} \sqrt{\frac{2(1-Y_p)^3}{3}} \right) u \left(t_D - \sqrt{\frac{2(1-Y_p)}{3}} \right) \quad (40)$$

258 As it is clear the recovery factor here based on the Butler and Stephens (1980) theorem is not
 259 a straight line with a constant slope but a parabola. Meanwhile, in figure 7 it can be seen that
 260 while the location of horizontal producer varies the ultimate recovery varies consequently. It
 261 means that by varying the location of producer on the vertical axis, the recovery factor varies
 262 thereafter. It clearly seems logical because the production mechanism in SAGD is just due to
 263 gravity drainage. Therefore, it looks to be necessary to include the location of horizontal
 264 producer in the analytical modeling of SAGD. Note that the equation 40 has been derived as
 265 a consequence of defining new dimensionless groups (scaling the reservoir dimensions into
 266 the range of 0 to 1) and establishing the drained area between two consecutive time steps.

267

268 Figure 7 the effect of Horizontal Producer location on RF- based on Butler and Stephens (1980)

269

270 In this figure, it can be seen that the higher the location of horizontal producer, the less the
 271 value of ultimate recovery would be. It seems quite reasonable why the height of oil column
 272 above the production well decreases and consequently the gravity forces diminishes
 273 somewhat.

274

275 **2.6 Steam-Oil Interface Positioning – Proposed scheme along with**

276 **TANDRAIN**

277 The TANDRAIN modification along with the new formulation gives:

278 From equations 27 we have;

$$279 \quad y = h - \left(2.9922 \times 10^{-4} \frac{q_D}{2} \right)^2 \frac{\sqrt{k_x k_z} g \alpha \left(\frac{t}{x} \right)^2}{m \nu_{os} \phi \Delta s_o} \quad (27)$$

$$\frac{y}{h} = 1 - \left(2.9922 \times 10^{-4} \frac{q_D}{2} \right)^2 \frac{\sqrt{k_x k_z} g \alpha}{m v_{os} \phi \Delta s_o h} \left(\frac{t}{x} \right)^2 \quad (41)$$

280 Like it is done based on Butler's (1981) at point X_t , two criteria must be satisfied:

$$\text{Criterion (1): } Y_{line} = mX_t + Y_p = 1 - \frac{t_D^{*2}}{4} \cdot \frac{1}{X_t^2} \quad (42)$$

$$\text{Criterion (2): } m = \left. \frac{dY}{dX} \right|_{X_t} \quad (43)$$

281 Solving these two equations simultaneously we may have:

$$X_t = \frac{t_D^*}{2} \sqrt{\frac{3}{1-Y_p}} \quad (44)$$

$$m = \frac{4(1-Y_p)}{3t_D^*} \sqrt{\frac{1-Y_p}{3}} \quad (45)$$

282 If $X_t < 1 \Rightarrow t_D^* < 2\sqrt{\frac{1-Y_p}{3}}$:

$$Y = \left(\frac{4}{3t_D^*} \sqrt{\frac{(1-Y_p)^3}{3}} \right) X + Y_p \quad \text{if } X < \frac{t_D^*}{2} \sqrt{\frac{3}{1-Y_p}} \quad (46)$$

$$Y = 1 - \frac{t_D^{*2}}{4} \cdot \frac{1}{X^2} \quad \text{if } X \geq \frac{t_D^*}{2} \sqrt{\frac{3}{1-Y_p}} \quad (47)$$

283 Where: $t_D^* = q_D t_D$

284 And If $X_t \geq 1 \Rightarrow t_D^* \geq 2\sqrt{\frac{1-Y_p}{3}}$:

$$Y = \left(\frac{4}{3t_D^*} \sqrt{\frac{(1-Y_p)^3}{3}} \right) X + Y_p \quad (48)$$

285 Finally, the interface position into the half-width of reservoir in the most general form is as

286 the following:

$$Y = \left[\left(\frac{4}{3t_D^*} \sqrt{\frac{(1-Y_p)^3}{3}} \right) X + Y_p \right] \left(1 - u \left(X - \frac{t_D^*}{2} \sqrt{\frac{3}{1-Y_p}} \right) \right) + \left(1 - \frac{t_D^{*2}}{4} \cdot \frac{1}{X^2} \right) u \left(X - \frac{t_D^*}{2} \sqrt{\frac{3}{1-Y_p}} \right) \quad (49)$$

287 This equation may be put into an equation with the dimensionless time similar to that of
 288 Butler and Stephens (1980). It gives:

$$Y = \left[\left(\frac{4}{3q_D t_D} \sqrt{\frac{(1-Y_p)^3}{3}} \right) X + Y_p \right] \left(1 - u \left(X - \frac{q_D t_D}{2} \sqrt{\frac{3}{1-Y_p}} \right) \right) + \left(1 - \frac{(q_D t_D)^2}{4} \cdot \frac{1}{X^2} \right) u \left(X - \frac{q_D t_D}{2} \sqrt{\frac{3}{1-Y_p}} \right) \quad (50)$$

289 The function $u \left(X - \frac{q_D t_D}{2} \sqrt{\frac{3}{1-Y_p}} \right)$ is acting as a step function with this definition:

$$u \left(X - \frac{q_D t_D}{2} \sqrt{\frac{3}{1-Y_p}} \right) = \begin{cases} 0 & \text{if } X < \frac{q_D t_D}{2} \sqrt{\frac{3}{1-Y_p}} \\ 1 & \text{if } X \geq \frac{q_D t_D}{2} \sqrt{\frac{3}{1-Y_p}} \end{cases} \quad (51)$$

290 Now we are seeking for estimating the fraction of the original oil in place that has been
 291 produced due to steam-assisted gravity drainage. Knowing the location of interface at any
 292 particular point in time, we may easily calculate the area that has been drained. Subtracting
 293 this calculated drained area from the displaceable area could lead us to recovery factor up to
 294 that particular time. The described process for recovery calculation has been done in another
 295 way by Butler et al (1981). They did the calculation by means of a numerical method by
 296 combining equations 29 and 33. The proposed equation was as below:

$$\delta X_i = (1 - X_{n-1}) (\sqrt{n-i} - \sqrt{n-i-1}) \quad (52)$$

297 This equation is used repetitively to calculate successive positions of the interface (Butler et
 298 al (1980)). Also n denotes the index of each stage of calculations. However in this work it has
 299 mentioned that it is possible for suggesting an explicit-analytical-method stands for the
 300 recovery calculations precisely.

301

302 **2.7 Recovery Factor determination- Proposed scheme**

303 Since the cumulative recovery factor could be connected directly to the progress of interface
 304 within the reservoir, it could be formulated based on a simple frame as below:

$$RF = \text{Displceable Area} - \text{Area right now} \quad (53)$$

305 The “*area right now*” could be obtained by establishing the area under the interface curve at
 306 any particular time. Since the half-width reservoir has been scaled as a unit aspect square and
 307 its total area is 1, the displaceable area will be $1 - Y_p$. Provided that:

$$RF = 1 - Y_p - \left(Y_p X_t + m X_t \times \frac{X_t}{2} + \int_{X_t}^1 \left(1 - \left(\frac{t_D^*}{4} \right) \frac{1}{X^2} \right) dX \right) \quad (54)$$

308 Also note that while using this formula the recovery factors are to be obtained based on the
 309 recoverable oil. It means that the calculated recovery factors according to the equation 52
 310 must be multiplied by $1 - s_{org}$ in case the residual oil saturation for gas injection is nonzero.
 311 This point should be well considered all over this paper.

312 If $X_t < 1 \Rightarrow t_D^* < 2\sqrt{\frac{1 - Y_p}{3}}$:

$$RF = \frac{t_D^*}{2} \left(\sqrt{3(1 - Y_p)} - \frac{t_D^*}{2} \right) \quad \text{if } t_D^* < 2\sqrt{\frac{1 - Y_p}{3}} \quad (55)$$

313 Where: $t_D^* = q_D t_D$

314 And If $X_t \geq 1 \Rightarrow t_D^* \geq 2\sqrt{\frac{1 - Y_p}{3}}$:

$$RF = 1 - Y_p - \left(\frac{2}{3t_D^*} \sqrt{\frac{(1 - Y_p)^3}{3}} \right) \quad \text{if } t_D^* \geq 2\sqrt{\frac{1 - Y_p}{3}} \quad (56)$$

315 The recovery factor could be also presented in the most general form:

$$RF = \left(\begin{array}{l} \frac{t_D^*}{2} \left(\sqrt{3(1 - Y_p)} - \frac{t_D^*}{2} \right) \left(1 - u \left(t_D^* - 2\sqrt{\frac{1 - Y_p}{3}} \right) \right) \\ + \left(1 - Y_p - \left(\frac{2}{3t_D^*} \sqrt{\frac{(1 - Y_p)^3}{3}} \right) \right) u \left(t_D^* - 2\sqrt{\frac{1 - Y_p}{3}} \right) \end{array} \right) (1 - s_{org}) \quad (57)$$

316 and in the form with similar dimensionless time to Butler’s it could be expressed as:

$$RF = \left(\begin{array}{l} \frac{q_D t_D}{2} \left(\sqrt{3(1 - Y_p)} - \frac{q_D t_D}{2} \right) \left(1 - u \left(q_D t_D - 2\sqrt{\frac{1 - Y_p}{3}} \right) \right) \\ + \left(1 - Y_p - \left(\frac{2}{3q_D t_D} \sqrt{\frac{(1 - Y_p)^3}{3}} \right) \right) u \left(q_D t_D - 2\sqrt{\frac{1 - Y_p}{3}} \right) \end{array} \right) (1 - s_{org}) \quad (58)$$

317 In the figure below it is easily visible that the more the value of Y_p , the less the ultimate
 318 recovery. It also depicts the connection between the main dimensionless groups which have

319 been described before; they are dimensionless time (t_D), dimensionless rate parameter (q_D),
320 and dimensionless producer location (Y_p), as well as recovery factor (RF).

321

322 Figure 8 the effect of Horizontal Producer location on RF- based on “New Method”

323

324 In the meantime, a set of calculated interface curves is given in figure 9 that depicts the
325 position of interface at different dimensionless time.

326

327 Figure 9 Interface curves with TANDRAIN assumption-New Theory (Half-width Reservoir)

328

329 It is also possible to locate the interface in the whole reservoir. Figure 10 portrays the
330 location of oil-steam interface within a heavy oil reservoir over a long period of time in
331 dimensionless scale. As it is clear, having been used the TANDRAIN theorem (Butler and
332 Stephens (1980)), interface is fixed at the horizontal production well at all the times.

333

334 Figure 10 Interface curves with TANDRAIN assumption-New Theory (Full-width Reservoir)

335

336 A comparison has been made among the results of new formulation in this work with those of
337 Butler et al (1980, 1981) and also simulation results. It has been done in the following.

338

339 **3. Simulation Model Description**

340 The model used to obtain simulation results was half of a box-shaped reservoir with a
341 drainage area of 7.5 acres and a constant thickness of 50 m. The porous medium has a
342 homogenous porosity of 0.33, allowing areal permeability isotropy and vertical anisotropy
343 with values in x, y, and z directions of 2000, 2000, and 800 md, respectively. Two horizontal
344 well of radius 0.0875 m are located one above another in the lower part of the reservoir,
345 spaced vertically 12 m apart from each other. They are centered at mid-width and completed
346 wholly along the reservoir. Initially, there are two phases: water at an immobile saturation of
347 0.2, and oil with a high viscosity of 10000 cp. Capillary pressure effect is ignored. The effect
348 of condensation over the interface, for the sake of convenience, is ignored as well. It means
349 that the dimensionless temperature (θ_i) at the interface ($\zeta = 0$) is always equal to 1, same as
350 all other previous works.

351

352 **3.1 Simulator**

353 The simulator used in this study is a three phase Thermal simulator. It allows an adaptive
354 implicit-explicit grid formulation. This formulation reduces computer execution time by
355 applying an IMPES type solution to certain grid blocks that do not need to be solved fully
356 implicitly.

357

358 **3.2 Grid Selection**

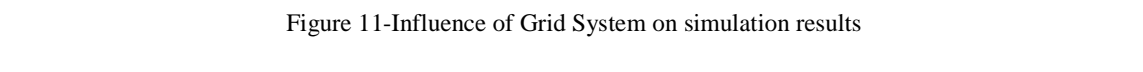
359 In the numerical study of steam-assisted gravity drainage in a heavy oil reservoir it is usual to
360 simulate just one side of the reservoir and considering symmetry. Also, it is important to
361 ensure that the simulator grid block sizes do not influence the performance results. Unless a
362 proper gridding system is obtained, we may incur the fluctuation in oil rate and underestimate
363 the recovery factor due to temperature dispersion over the grid block volume. Since it takes
364 much more time to heat a larger grid block to oil mobilization temperature, fluctuation in oil
365 rate and underestimation in recovery factor may be encountered.

366 To study the sensitivity of simulation results to grid size, simulation runs were made at
367 similar conditions and the results were then plotted versus grid sizes and an appropriate grid
368 block size is selected at the point where performance results converge as grid block size
369 becomes smaller (Figure 11).

370 Fluid flow is expected to be fast and radial near the well bore. For this reason, Cartesian grid
371 blocks should be small enough for high flow resolution and equally sized for better accuracy.
372 With increasing distance from the well, flow properties change less rapidly. In this case, grid
373 blocks may become large in order to save computer time and storage. With this in mind, four
374 grids have been simulated: Uniform Coarse Grid with 135 blocks, Uniform Fine Grid with
375 23595 blocks, Non-Uniform Fine Grid with 16830 blocks, and Non-Uniform Medium Grid
376 with 1309 blocks.

377

378

379  Figure 11-Influence of Grid System on simulation results

380

381 According to Figure 11 the Uniform Fine Gridding is more than acceptable for representing an
382 element of symmetry to the SAGD process.

383

384 **4. “New Method” versus “Butler et al (1980, 1981)”**

385 After being described the new formulations in detail and being done a modification to the
 386 definition of dimensionless variables of Butler at al (1980, 1981), some comparisons among
 387 the precision of “New Method” and “Butler’s” as well as simulation results have been made.
 388 Since the effect of condensation over the interface is overlooked, the value of θ_i^m would be
 389 equal to 1 all the times. Hence, the equation 59 that is based on recoverable oil (disregarding
 390 the effect of residual oil saturation for gas injection) could be rearranged in this way:

$$\begin{aligned}
 RF = & \frac{q'_D t_D}{2} \left(\sqrt{3 k_{ro} N (1 - Y_p)} - \frac{q'_D t_D k_{ro} N}{2} \right) \left(1 - u \left(q'_D t_D - 2 \sqrt{\frac{1 - Y_p}{3 k_{ro} N}} \right) \right) \\
 & + \left(1 - Y_p - \left(\frac{2}{3 q'_D t_D} \sqrt{\frac{(1 - Y_p)^3}{3 k_{ro} N}} \right) \right) u \left(q'_D t_D - 2 \sqrt{\frac{1 - Y_p}{3 k_{ro} N}} \right)
 \end{aligned} \tag{59}$$

391 Where,

$$q'_D = \sqrt{\frac{m}{2^{m-1}} \int_0^\infty \left[e^{-N\zeta} .erfc\left(\frac{\zeta}{2\sqrt{\tau}} - \frac{N\sqrt{\tau}}{2}\right) + erfc\left(\frac{\zeta}{2\sqrt{\tau}} + \frac{N\sqrt{\tau}}{2}\right) \right]^m d\zeta} \tag{60}$$

392 In the above equation there are two parameters which are quite ambiguous and there is no any
 393 straight method stands for obtaining them explicitly. Also, despite the idea of Butler and
 394 Stephens (1980) that considered k_{ro} being normally about 0.4, we still have to obtain the
 395 value of N . Of course it would be very worthwhile to propose a method to calculate N
 396 because doing that, we can obtain the value of the interface velocity- a parameter which has
 397 not been formulated or estimated as of yet.

398

399 All in all, from equation 58 it is clear that N should be calculated to make the SAGD process
 400 completely clear in a heavy oil reservoir, although due to the lack of an explicit relationship
 401 to do so we may have to use the theory of type curves. In the figure below, we see a set of
 402 type-curves depicts the relationship among dimensionless time, and recovery factor as well
 403 as N for a particular amount of y_p .

404

405 Figure 12-New Type-Curves for Recovery Factor versus dimensionless group- $y_p=0.04$

406

407 This is a set of type-curves by which we may obtain a rough estimation of N that would be a
 408 good representative for average interface velocity in the duration of SAGD process.

409 In figure below an attempt of matching the simulation results over the type-curves has been
410 done. It illustrates a comparatively good match between the simulation data points and those
411 of curves related to N equal to 0.015 or 0.035.

412

413

Figure 13- setting up matches between Simulation Results and Type-Curves

414

415 Figure 14 compares the recovery factor calculated from the “New Method” by allocating the
416 parameter N equal to 0.025, 0.035, and 1 with those calculated from Butler using the
417 TANDRAIN assumption and the recovery factor obtained from the Thermal Simulator.

418

419

Figure 14 Cumulative drained Oil Recovery to horizontal producer

420

421 From this plot we can see that the proposed formulation (equation 57) works well in general,
422 however that of Butler and Stephens (1980) overvalues the recovery factors together with
423 drainage rates. According to this figure, at early times the “New Method” (like Butler and
424 Stephens (1980)) overestimates the recovery factor via SAGD, however at late time it shows
425 a good match among the curves and simulation trend. While in the “New Method” and any
426 other researches, so far, the effect of heat transfer via the overburden and underburden has
427 been ignored and also the effect of heat loss due to steam condensation over the interface has
428 been overlooked, it would be quite reasonable to arrive at such consequences.

429 Besides, it is easily visible in this figure that the value of N affects the recovery in SAGD to
430 an upper limit and that is around 2 arises from this plot. Also in this figure it can be seen that
431 Butler and Stephens’ (1980) could lead us to results near to those of “New Method” with N
432 equal to 2. It means that applying the “New Method” with high values of N (greater than 1)
433 acts as if we have nearly applied the formulas suggested by Butler and Stephens (1980).
434 Regarding the simulation model described before, it is clear in the figure below that the
435 values of N greater than 1 do not affect the SAGD recovery and oil production rates. For
436 this, if some operational parameters are subjected to change beyond a certain limit, the oil
437 production and steam chamber sustainability will not be improved any more. For example the
438 rate of steam injection or the injected steam temperature could be in any order, but more than
439 a particular range nothing would be gained in case. Being obtained that range, extra expenses
440 could be avoided. It’s a point which is ought to be concerned thoroughly while studying
441 production optimization in SAGD.

442

443 Figure 15 “Interface Velocity Number” vs. Ultimate Recovery of simulation model

444

445 And in Figure 16 the conceivable values of interface velocity in this case is drawn versus
446 ultimate recovery factor.

447

448 Figure 16 Interface Velocity vs. Ultimate Recovery of simulation model

449

450 According to this figure and figure 13 there is a way- proposed in this work -to get the
451 interface velocity calculated which seems completely to be innovative.

452

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454

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476

477 **Nomenclature**

478

k_x	Reservoir permeability in x direction (md)
k_z	Reservoir permeability in z direction (md)
g	Acceleration constant due to gravity (m/s^2)
α	Thermal diffusivity of reservoir (m^2/day)
φ	Porosity (dimensionless)
ΔS_o	Displaceable oil saturation (dimensionless)
ν_s	Cinematic oil viscosity at steam temperature ($cp.m^3/kg$)
μ	Oil viscosity (cp)
m	Viscosity constant (dimensionless)
h	Reservoir thickness (m)
y	The distance from the reservoir base (m)
w	Reservoir half-width (m)
ξ	New coordination variable (m)
ζ	Dimensionless distance in the new coordination
X	Dimensionless distance from the origin toward the x axis
Y	Dimensionless distance from the origin toward the vertical axis
Y_p	Dimensionless producer location
t	Time (day)
τ	Dimensionless time
t_D	Butler's dimensionless time
t_D^*	The proposed dimensionless time
u, U	Interface velocity (m/day)
N	Interface velocity number (dimensionless)
T	Temperature ahead of the moving interface ($^{\circ} K$)
θ	Dimensionless temperature
θ_i	Dimensionless temperature at interface
s	Laplace transform variable
$\hat{\varphi}$	The angle between the producing element and the horizon
ρ_o	Oil density (kg/m^3)

ρ_g	Gas density (kg/m ³)
q	Oil production rate (m ³ /day)
q_D	Dimensionless oil rate parameter
q'_D	Dimensionless oil rate parameter
RF	Recovery factor (fraction)
u	Step function

479

Figures Captions:

Figure 1. SAGD Principle, (courtesy of McDaniel)

Figure 2- Schema of SAGD process

Figure 3- SAGD production system

Figure 4- Interface Curves- proposed scheme.

Figure 5- Interface Curve- TANDRAIN assumption

Figure 6- Interface Curves-based on Butler et al (1981)

Figure 7- the effect of Horizontal Producer location on RF- based on Butler and Stephens (1980)

Figure 8- the effect of Horizontal Producer location on RF- based on “New Method”

Figure 9- Interface curves with TANDRAIN assumption-New Theory (Half-width Reservoir)

Figure 10- Interface curves with TANDRAIN assumption-New Theory (Full-width Reservoir)

Figure 11- Influence of Grid System on simulation results

Figure 12- New Type-Curves for Recovery Factor versus dimensionless group- $y_p=0.04$

Figure 13- setting up matches between Simulation Results and Type-Curves

Figure 14- Cumulative drained Oil Recovery to horizontal producer

Figure 15- “Interface Velocity Number” vs. Ultimate Recovery of simulation model

Figure 16- Interface Velocity vs. Ultimate Recovery of simulation model

Figure 1

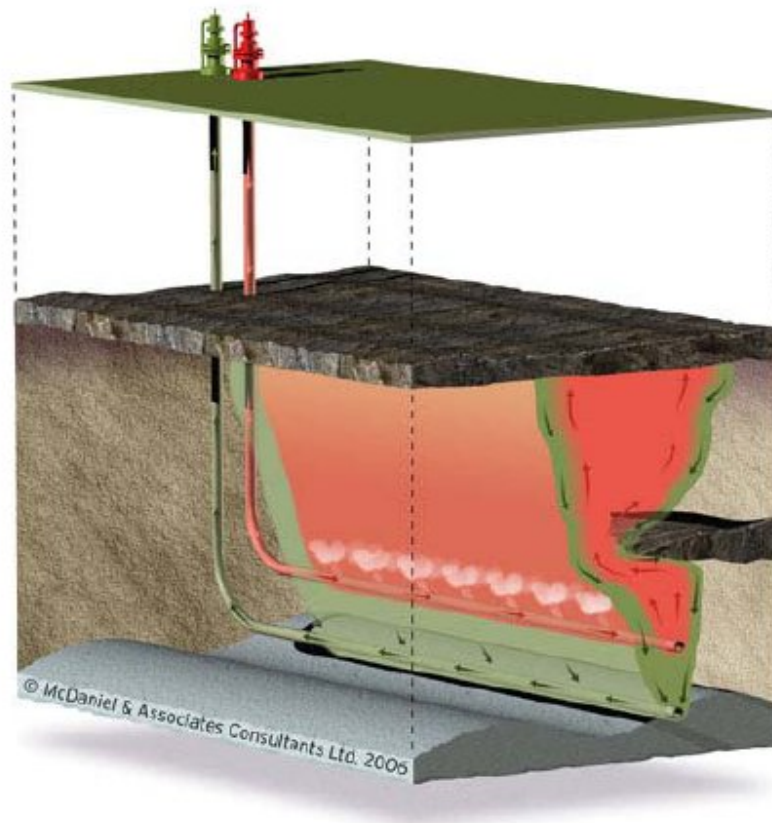


Figure 1. SAGD Principle, (courtesy of McDaniel)

Figure 2

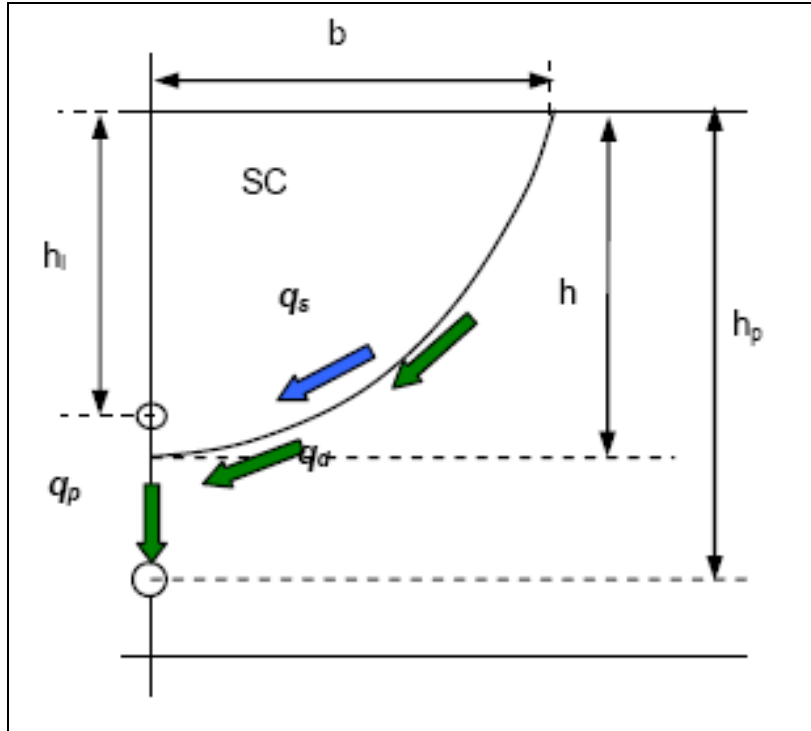


Figure 2. Schema of SAGD process

Figure 3

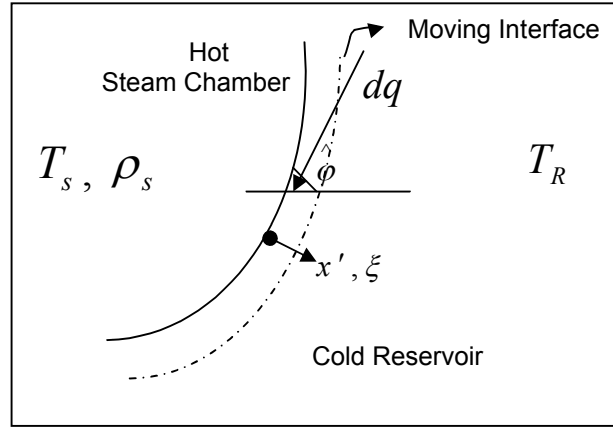


Figure 3. SAGD production system

Figure 4

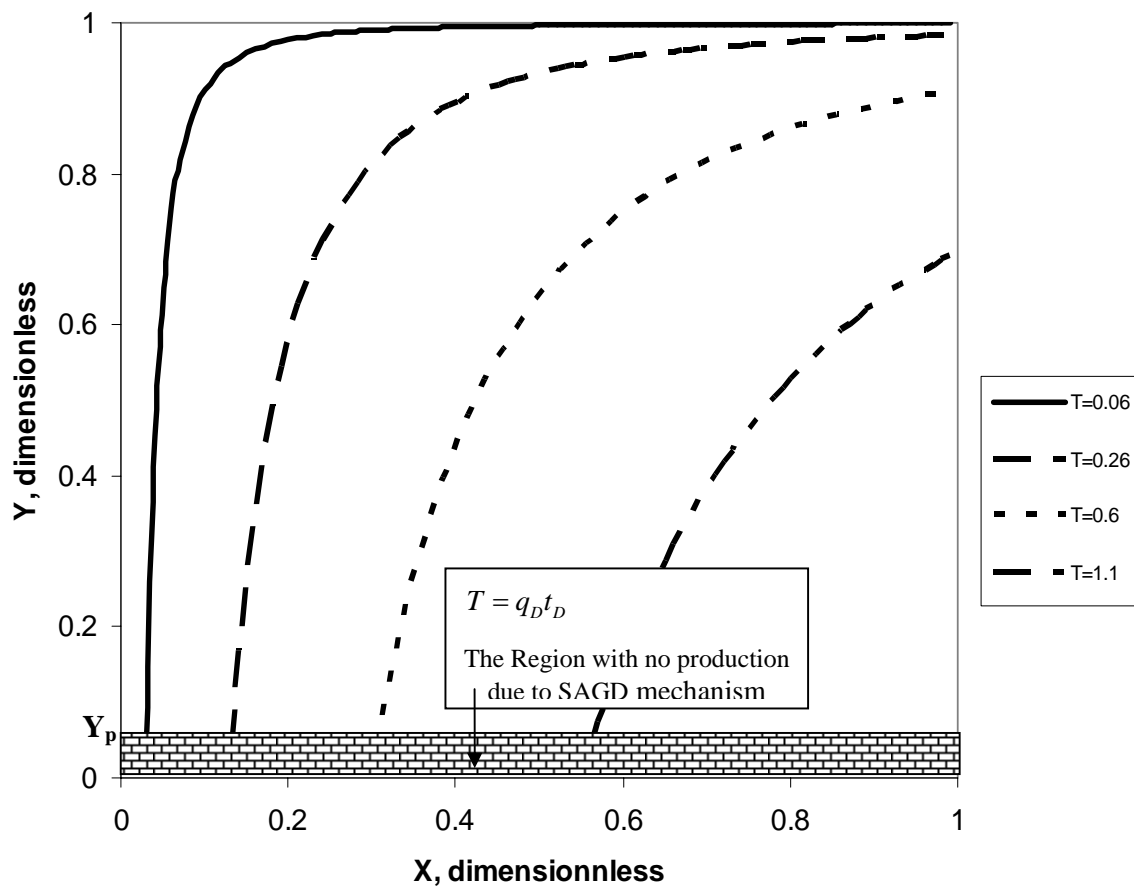


Figure 4. Interface Curves, proposed scheme.

Figure 5

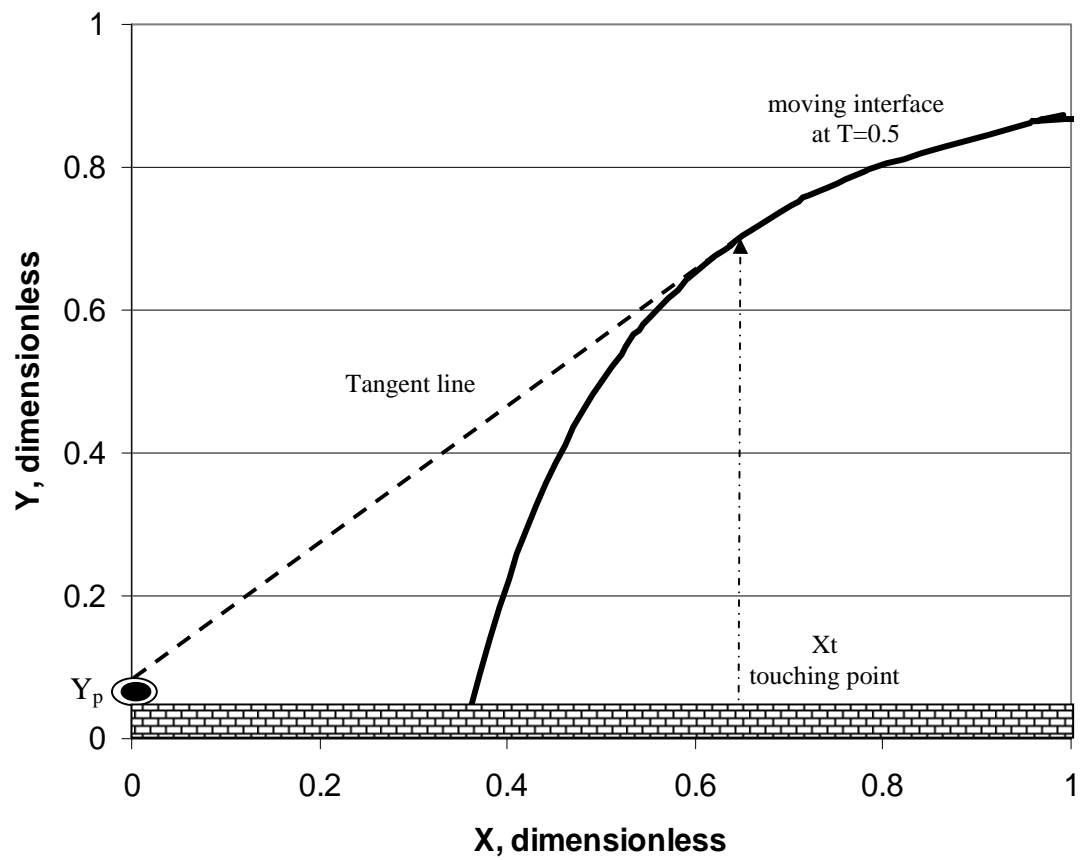


Figure 5. Interface Curves, TANDRAIN assumption.

Figure 6

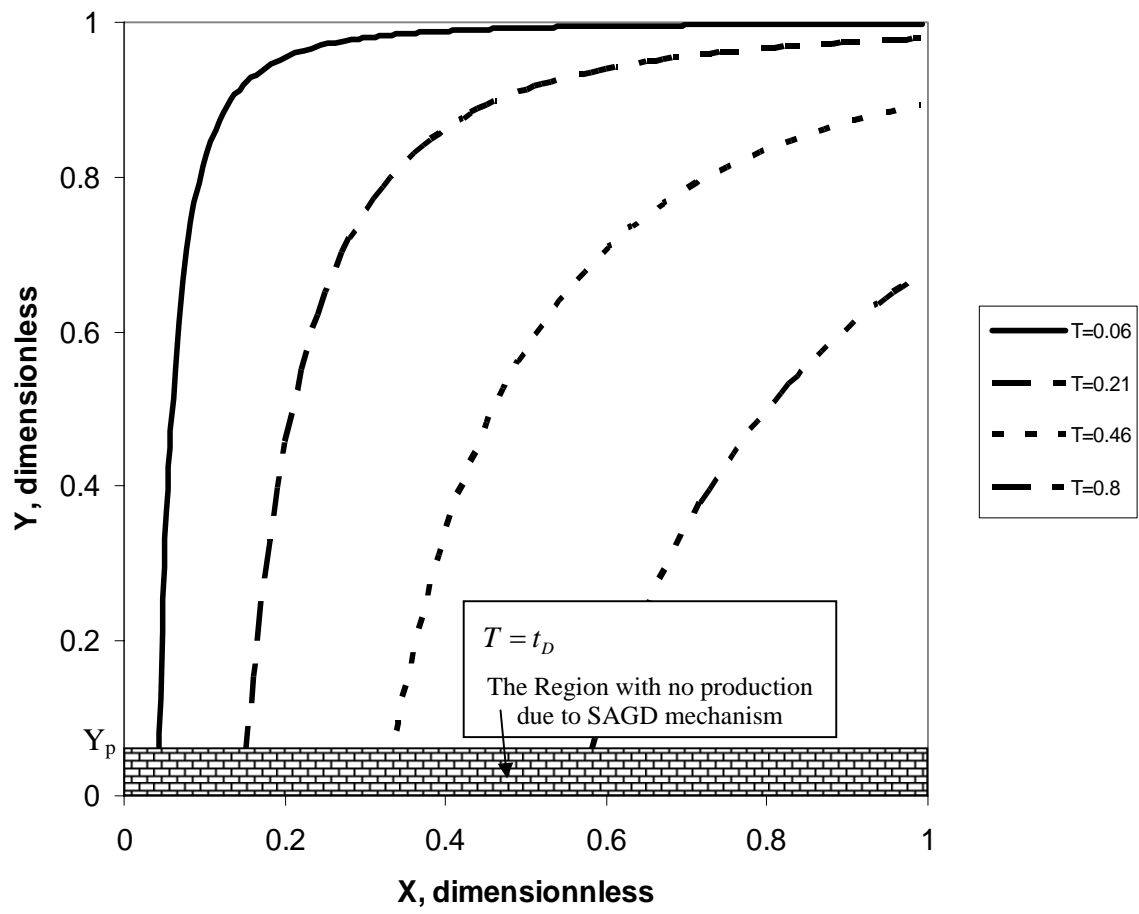


Figure 6. Interface Curves, Butler et al [2].

Figure 7

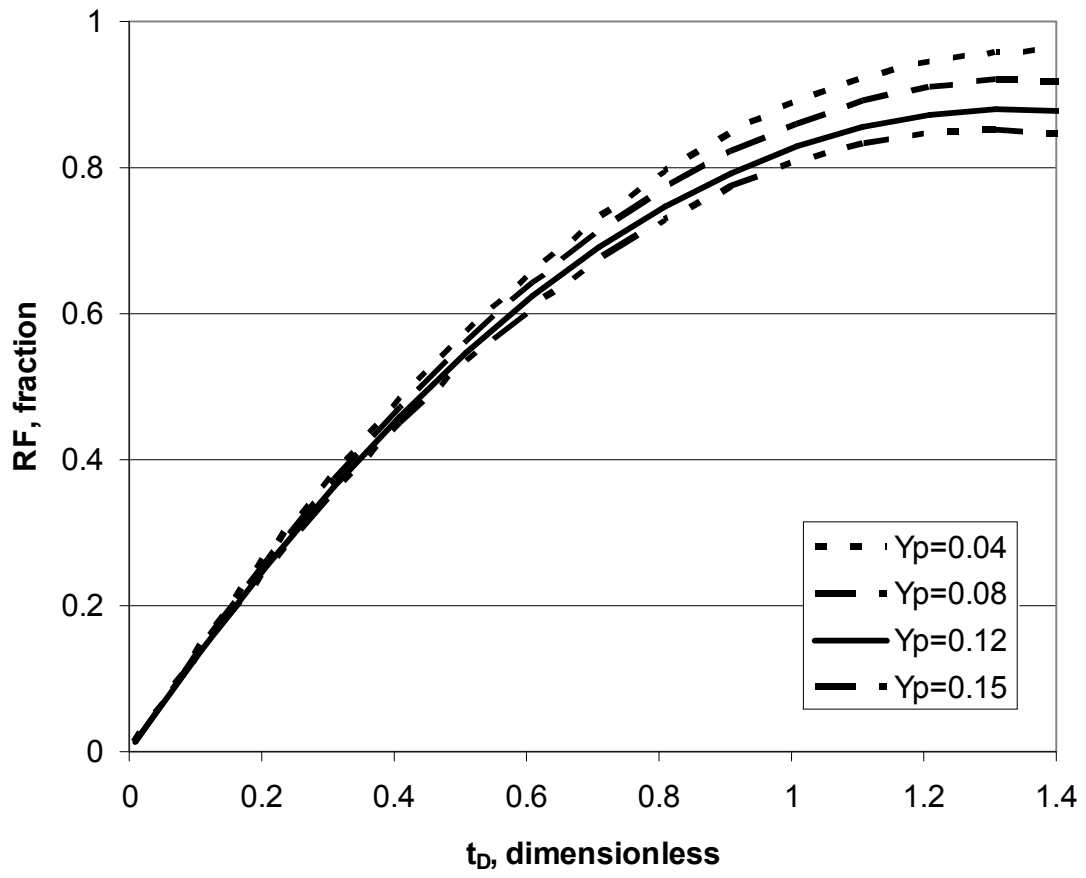


Figure 7. The effect of Horizontal Producer location on RF- Butler and Stephens [1].

Figure 8

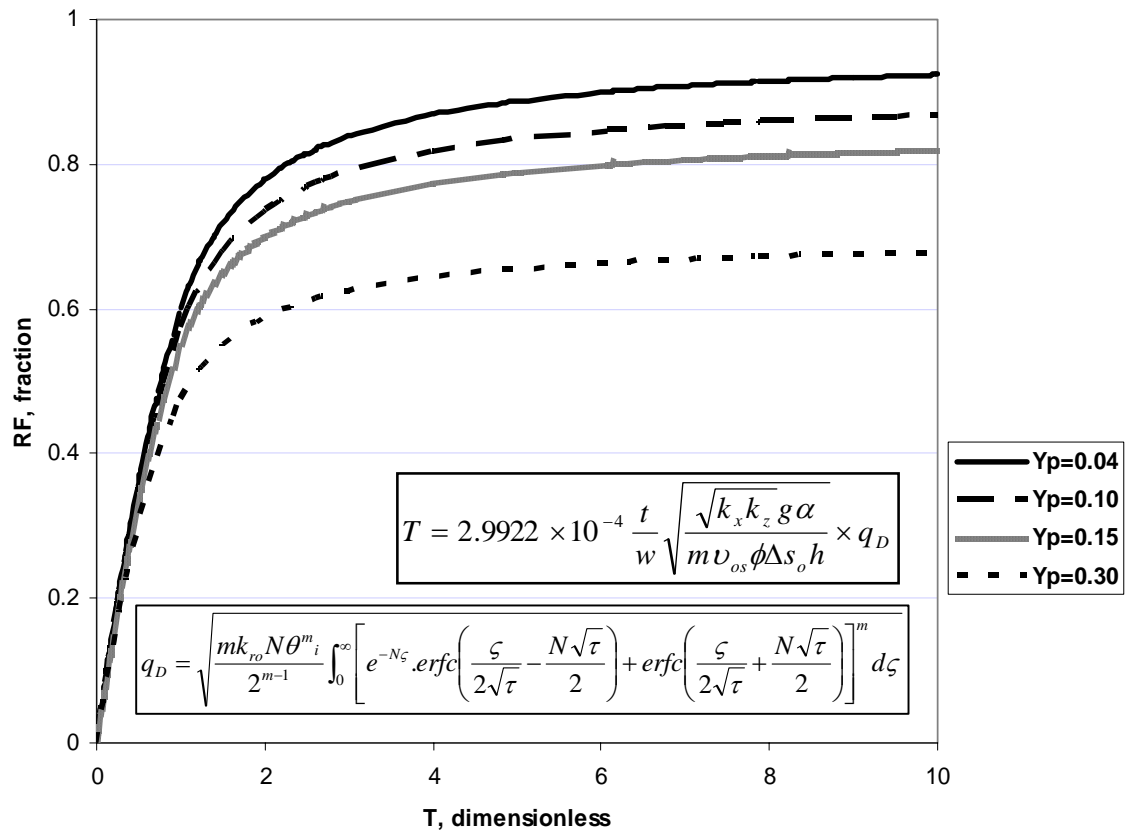


Figure 8 the effect of Horizontal Producer location on RF- based on “New Method”

Figure 9

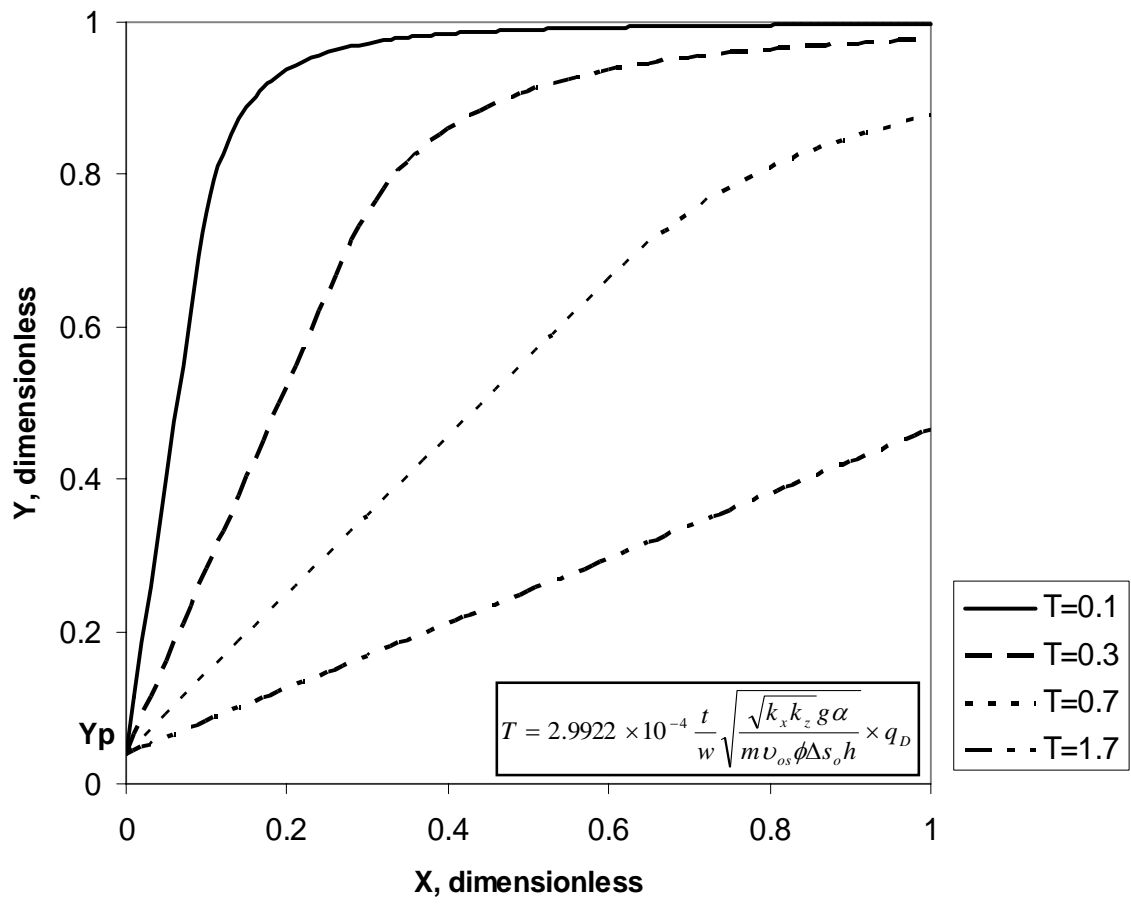


Figure 9 Interface curves with TANDRAIN assumption-New Theory (Half-width Reservoir)

Figure 10

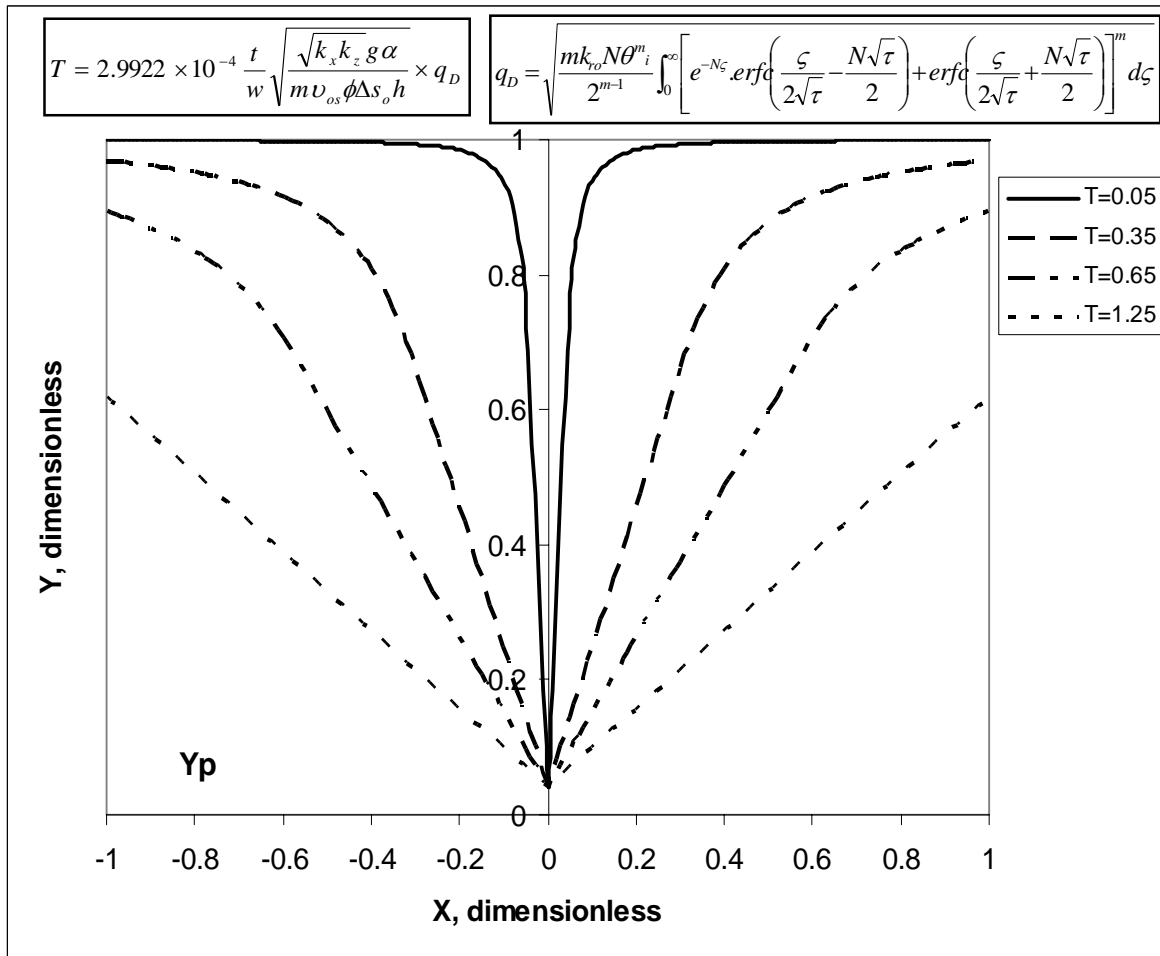


Figure 10 Interface curves with TANDRAIN assumption-New Theory (Full-width Reservoir)

Figure 11

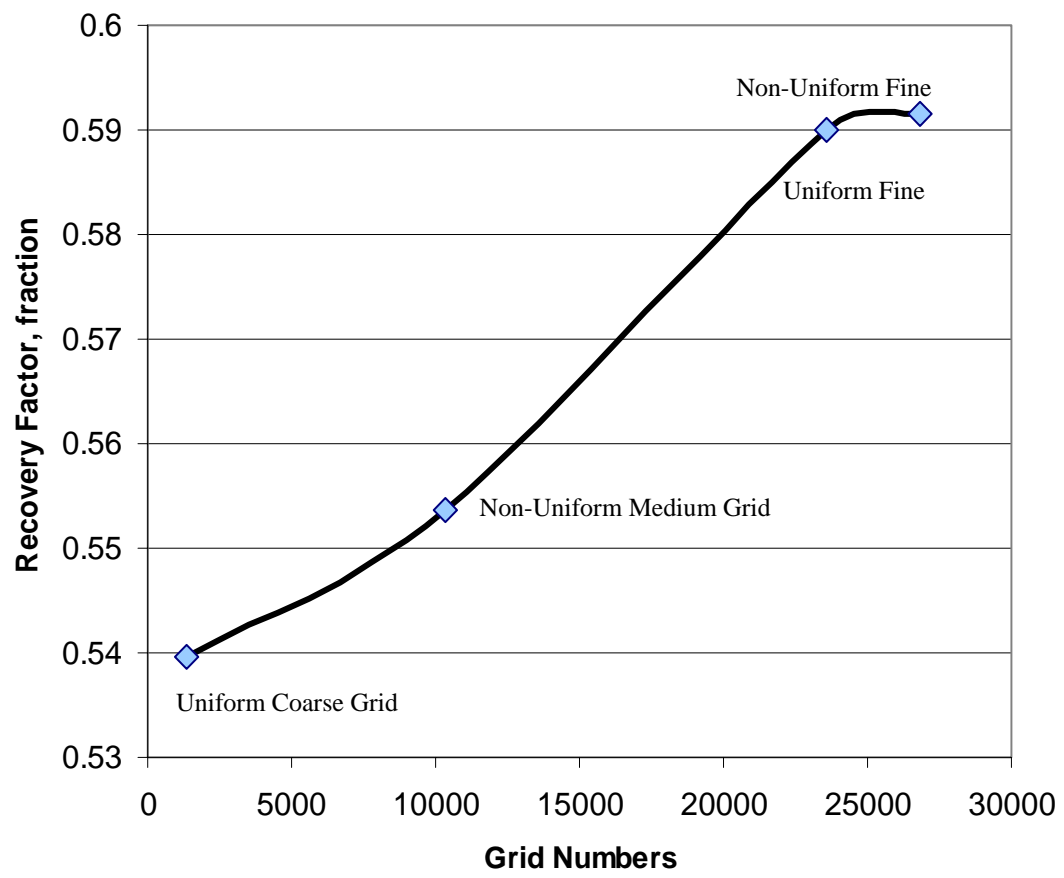


Figure 11-Influence of Grid System on simulation results

Figure 12

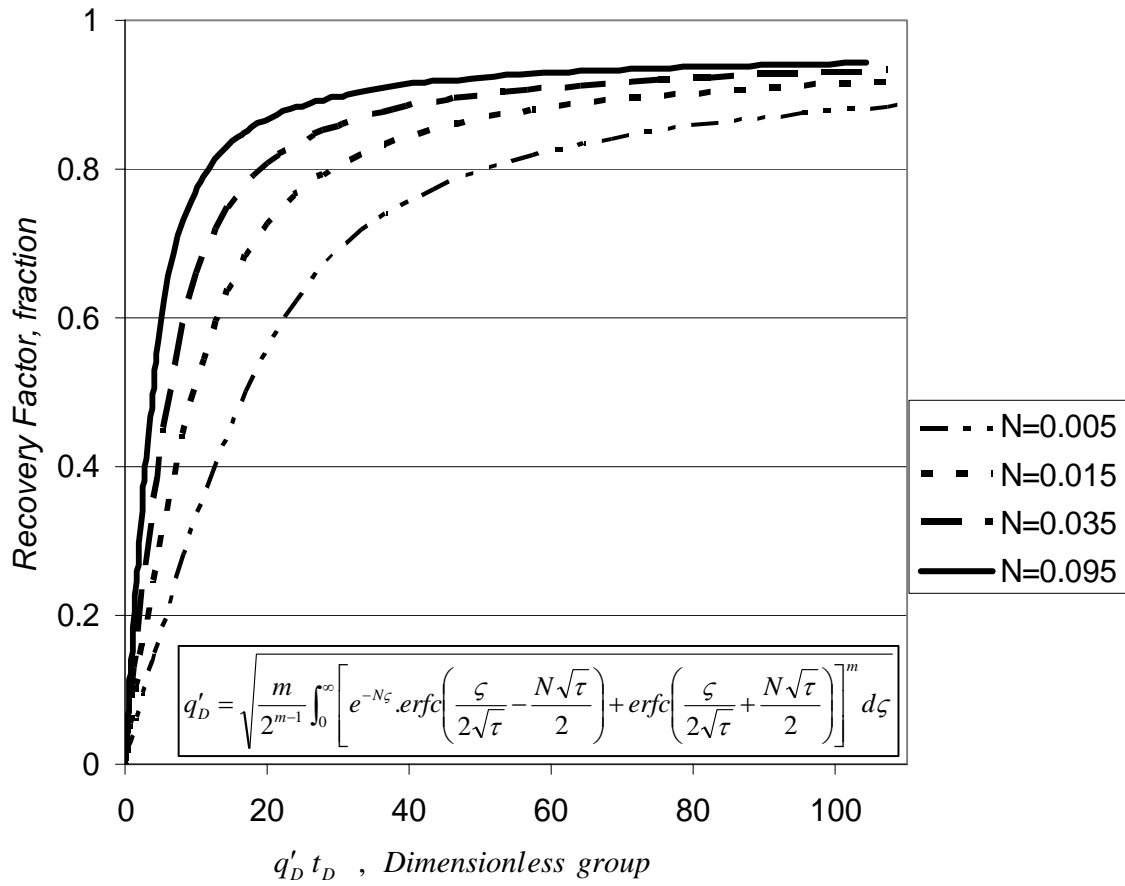


Figure 12-New Type-Curves for Recovery Factor versus dimensionless group- $\gamma_p=0.04$

Figure 13

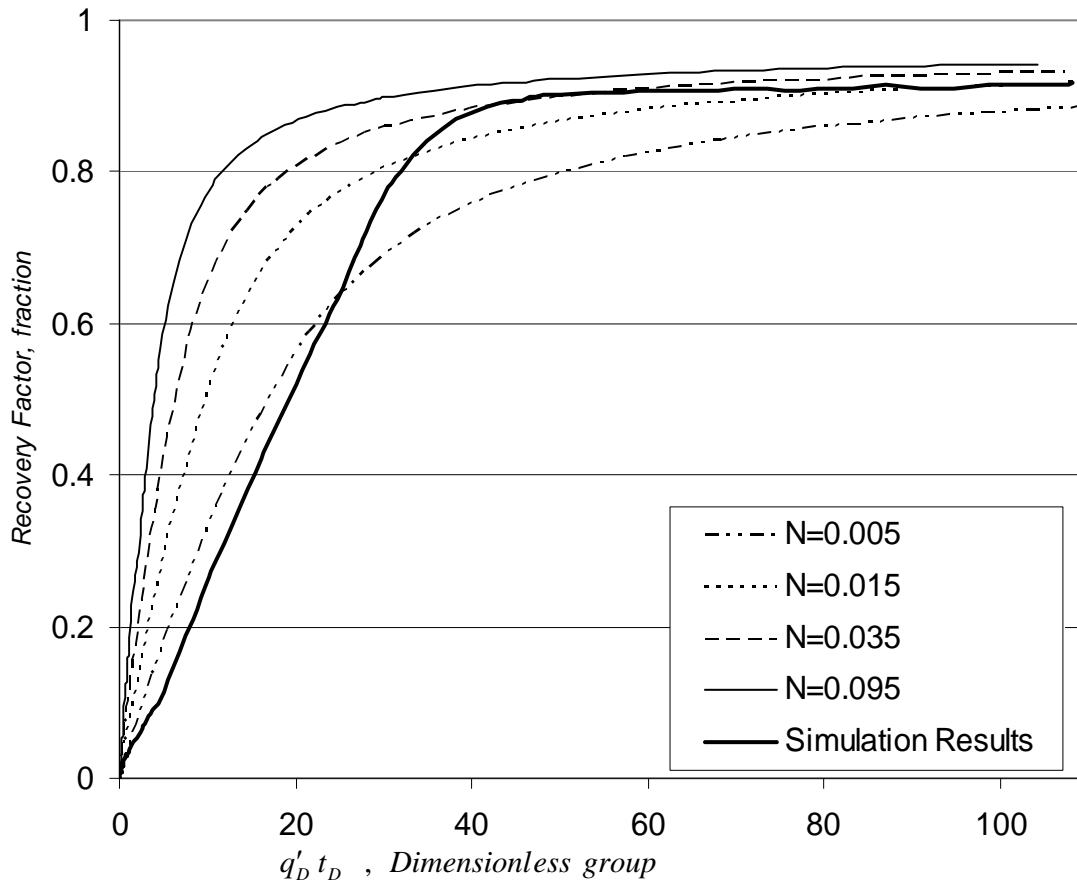


Figure 13- setting up matches between Simulation Results and Type-Curves

Figure 14

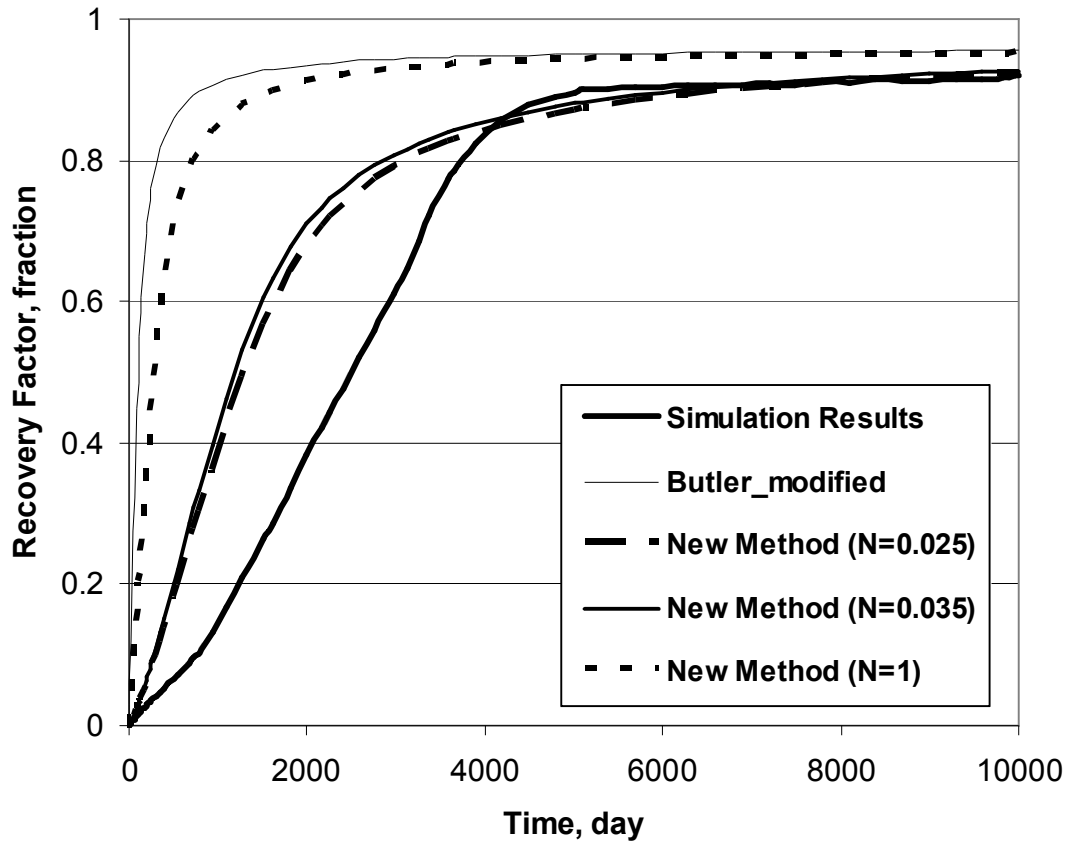


Figure 14 Cumulative drained Oil Recovery to horizontal producer

Figure 15

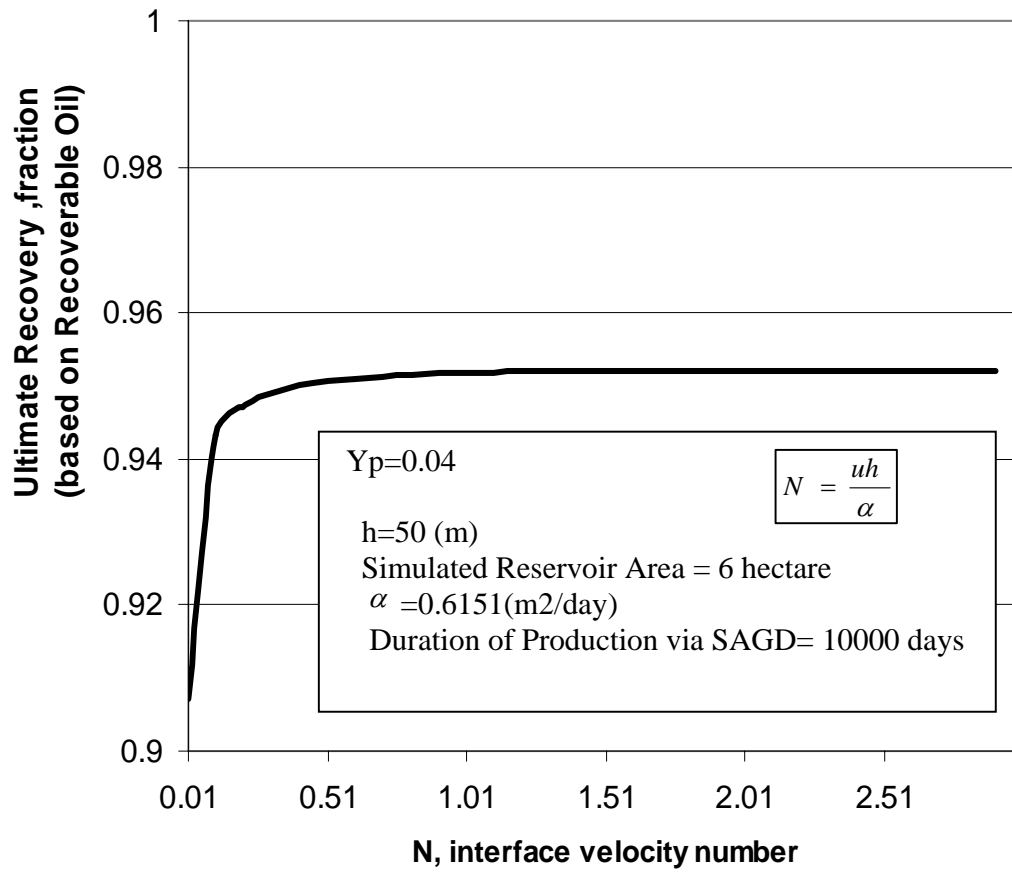


Figure 15 "Interface Velocity Number" vs. Ultimate Recovery of simulation model

Figure 16

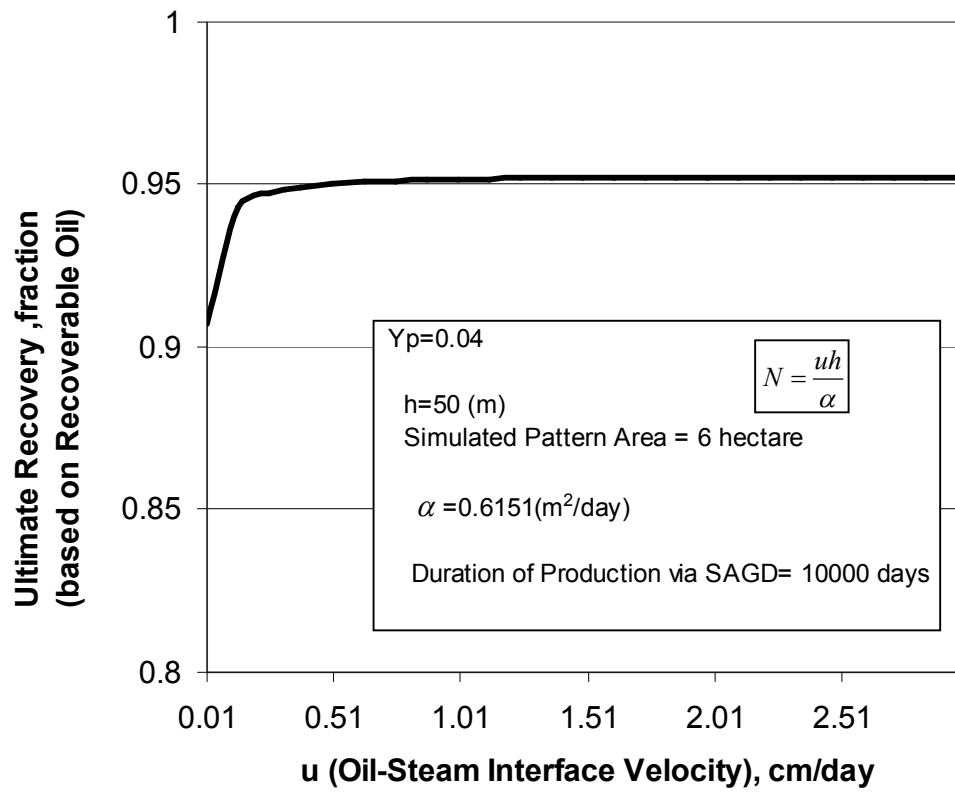


Figure 16 Interface Velocity vs. Ultimate Recovery of simulation model